

2

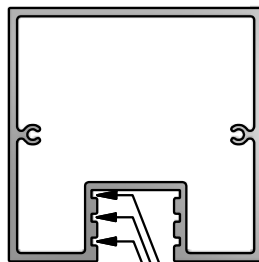


1

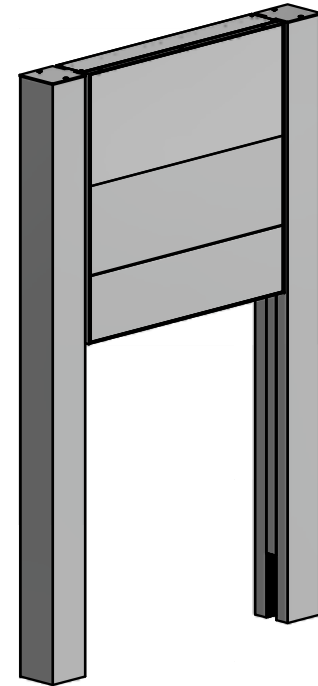
PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	K1391/92/98	Series 4 SF Access Body / Insert Covers	Assembly
2	1200	Series 2/3/4 Reveal	Attaches to the Body
3	K1333	Series 4 Square Post	Assembly
4	5433	Series 4 Square Post Cap	3/4" Reveal Tab
41	5040	Cap Screw	#10 countersink

REVEAL SETTING OPTIONS



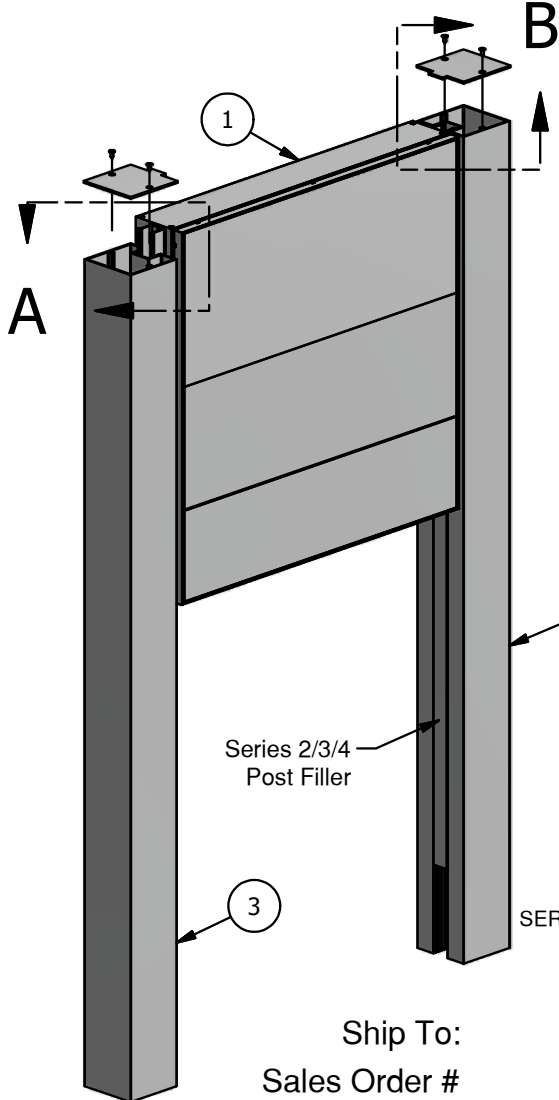
ZERO REVEAL
3/8" REVEAL
3/4" REVEAL



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

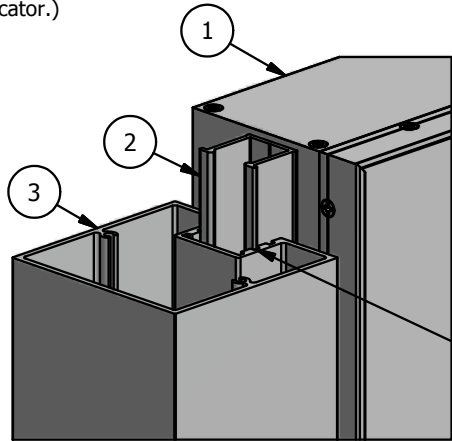
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

B



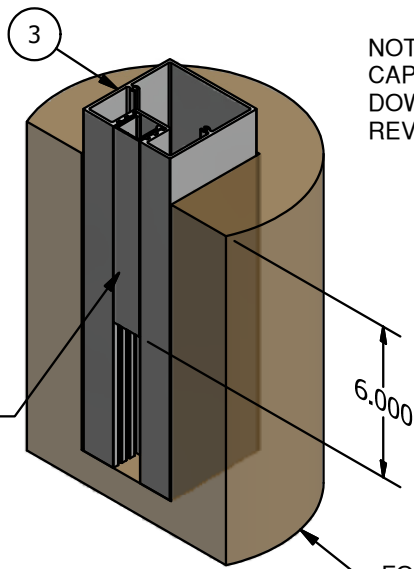
Series 2/3/4 Post Filler

Ship To:
Sales Order #



DETAIL A

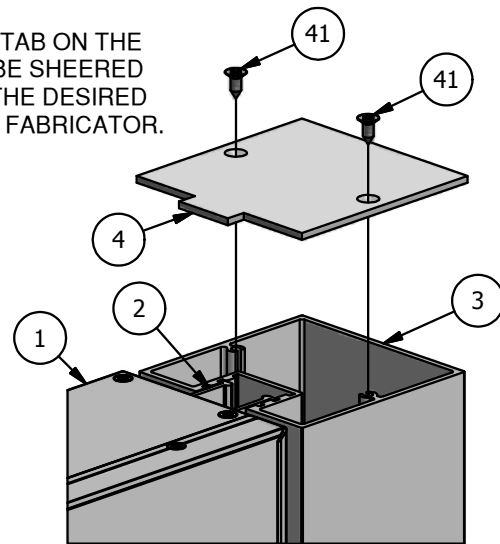
SLIDE THE BODY/CABINET ASSEMBLY INTO THE DESIRED REVEAL POSITION IN THE POST.



NOTE: THE TAB ON THE CAP IS TO BE SHEERED DOWN TO THE DESIRED REVEAL BY FABRICATOR.

6.000

FOOTING



DETAIL B

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Project Name:	Series 4 SF Access Body-Insert and End Cvr-s-Series 4 Sq Posts
Sign Company:	K1391/92/98/33
Part #:	
Revision:	
Date:	10/31/2017
Sheet:	1 of 1
Size:	A
Drawing By:	SBreihof

SignComp

2



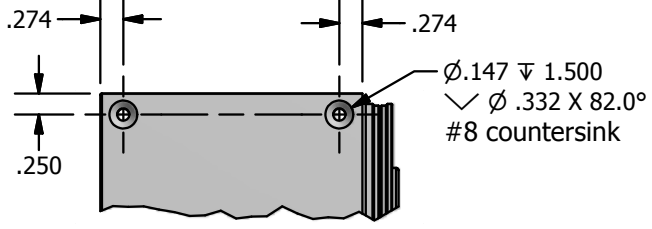
1

A

A

B

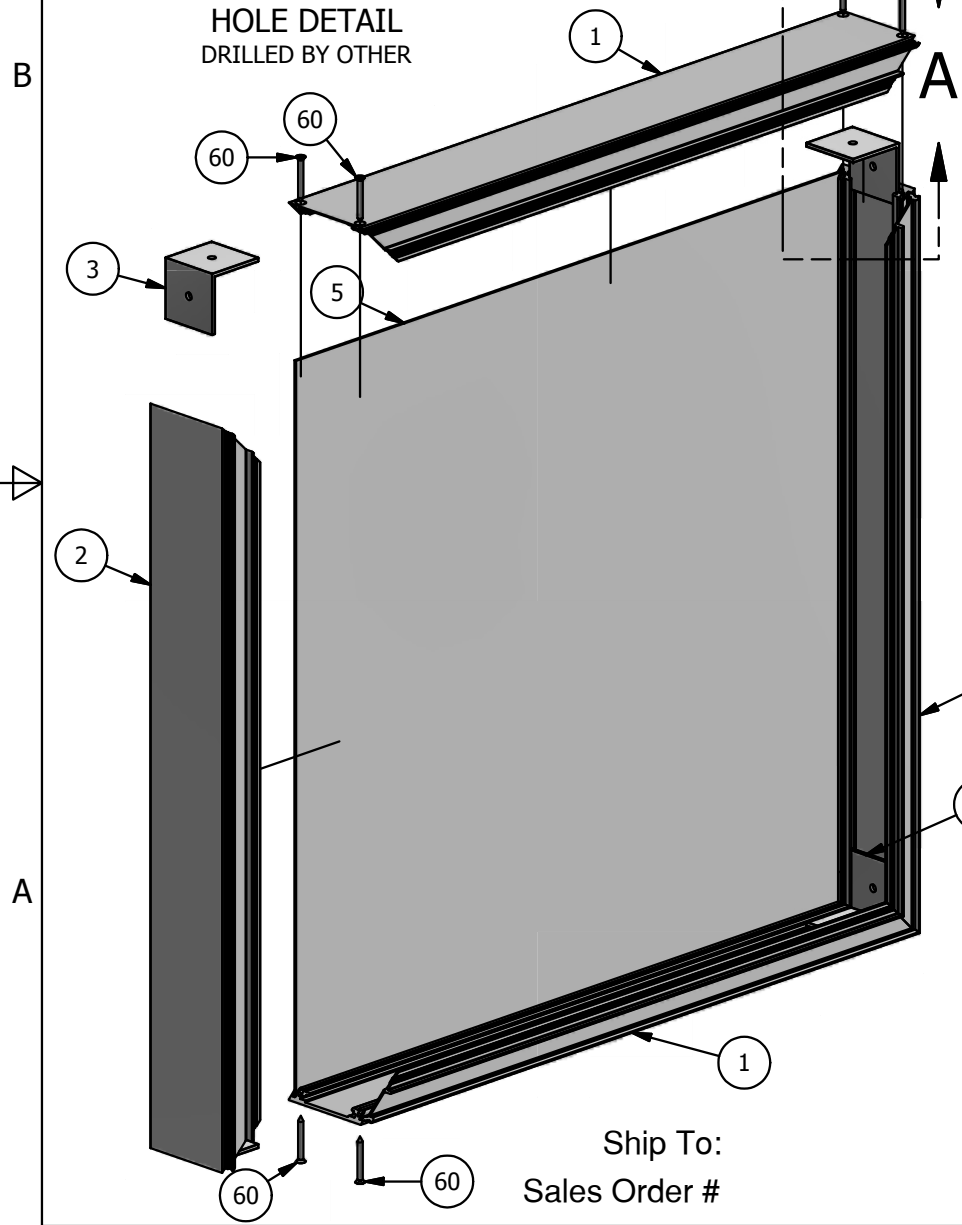




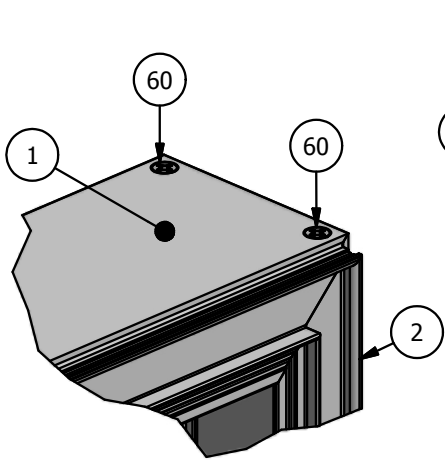
HOLE DETAIL
DRILLED BY OTHER

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	1391	Series 4 Single Face Access Body	Top & Bottom
2	1391	Series 4 Single Face Access Body	Sides
3	5340	Series 4 Access Body Corner Angle	One (1) per body corner
5		.063 Aluminum Back	By Other
60	5270	Access Body Corner Screw	See hole detail

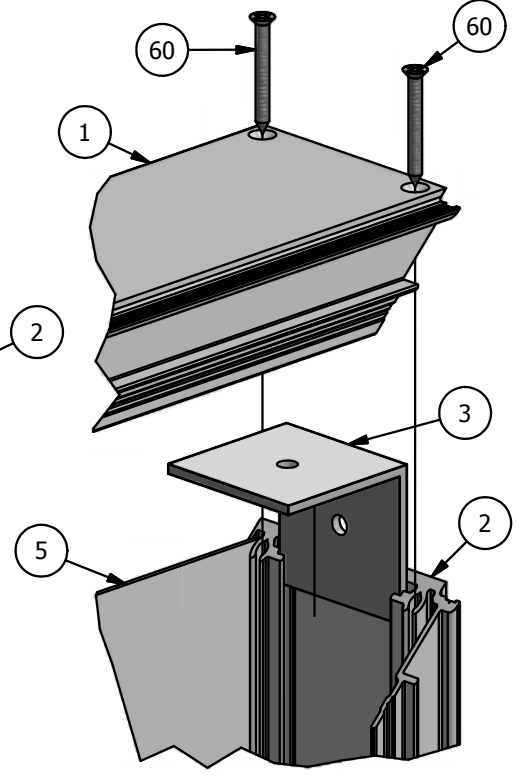
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)



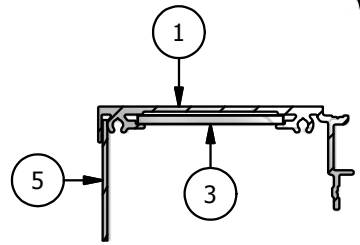
Ship To:
Sales Order #



DETAIL A-2



DETAIL A-1



CABINET SECTION-VIEW

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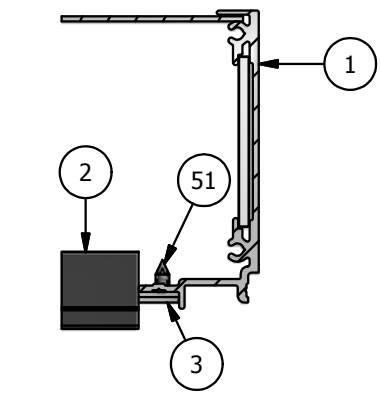
Project Name: **Series 4 Single Face Access Body**
 Sign Company: **K1391**
 Part #: _____
 Revision: _____
 Date: **3/22/2017**
 Sheet: **1 of 1**
 Size: **A**
 Drawing By: **SBreihof**



PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K1391	Series 4 SF Access Body	Assembly
2	1668	Insert Divider	
3	5306	Insert Divider Tab	Two (2) per divider
51	5168	Insert Divider Screw	Drill #8 1/8" hole

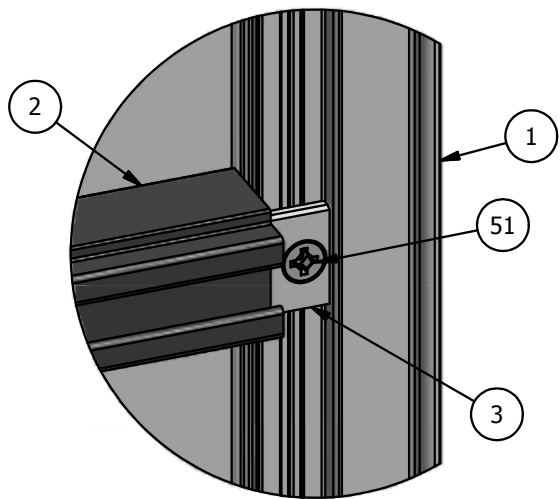
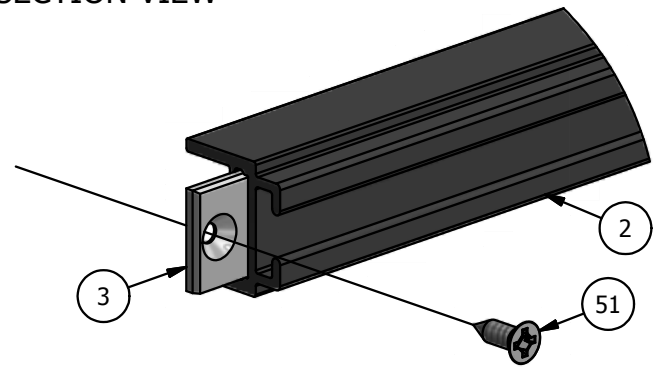
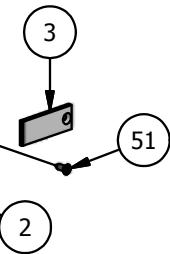
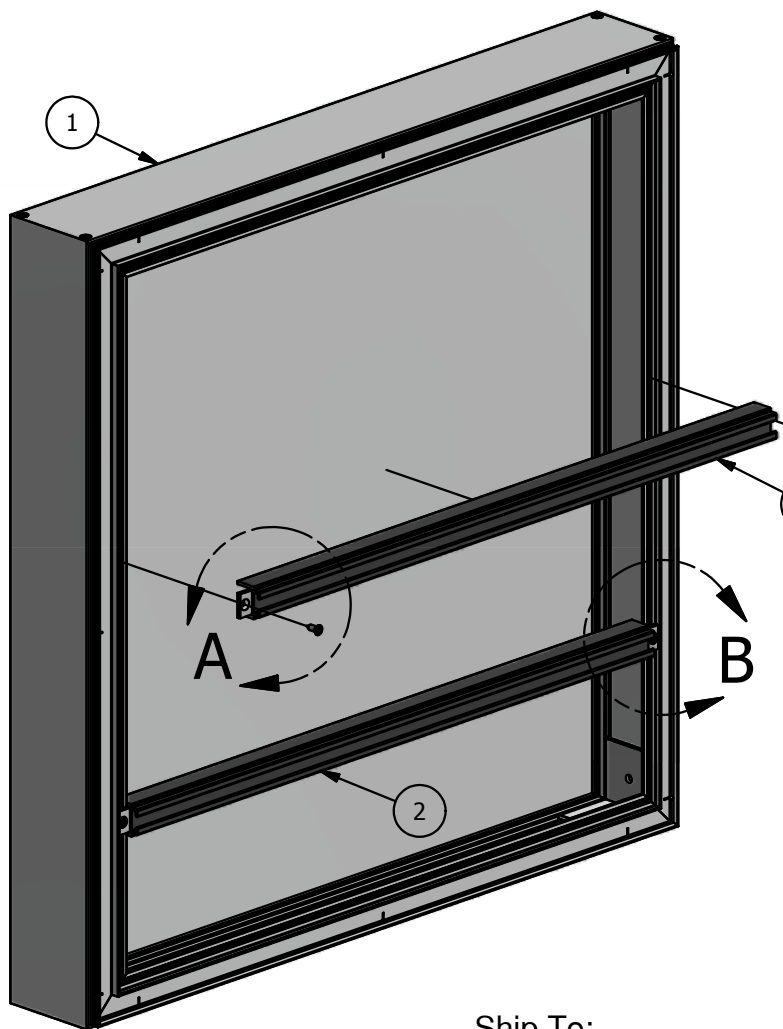
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only.
 Drilling of pilot holes are to be done by fabricator.)

2 1



B

B



A

A

Ship To:
Sales Order #

2 1

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Project Name: Series 4 SF Access Body w/ Insert Divider - Assembly	Revision:	Date: 10/24/2017	Sheet: 1 of 1	Size: A	SignComp
	Part #:		Drawing By: SBreihof		
Sign Company: K1391/68					

2



1

PARTS LIST

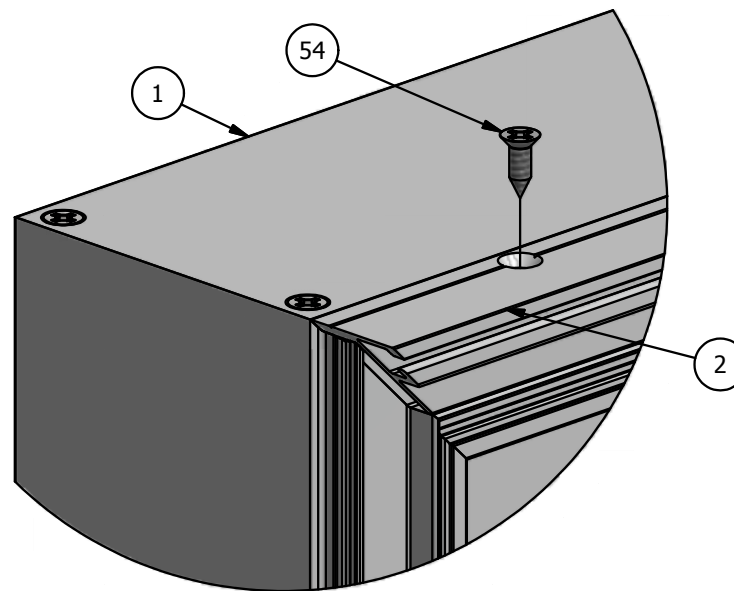
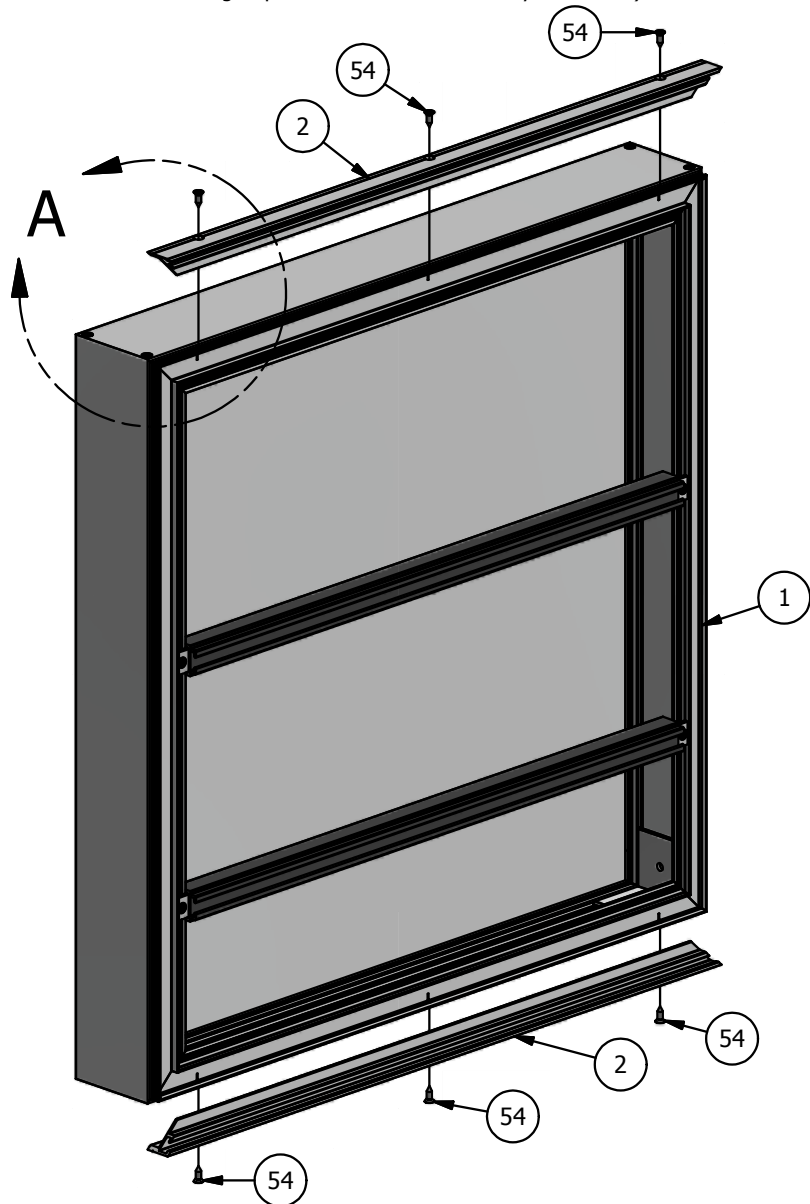
ITEM	PART #	DESCRIPTION	NOTES
1	K1391	Series 4 SF Access Body	Assembly
2	1292	Insert Cover	Top & Bottom
54	5168	Insert Top & Bottom Cover Screw	Drill #8 countersink

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

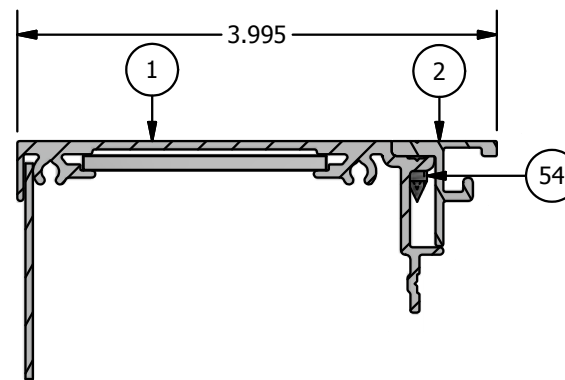
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

Ship To:
Sales Order #

B



DETAIL A



TOP CROSS-SECTION VIEW

2



1

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Project Name: Series 4 - SF Access Body w/ Insert Cover - Assembly

Sign Company: K1391/1292

Part #:

Revision:

Date: 10/25/2017

Drawing By: SBreihof

Sheet: 1 of 1

Size: A

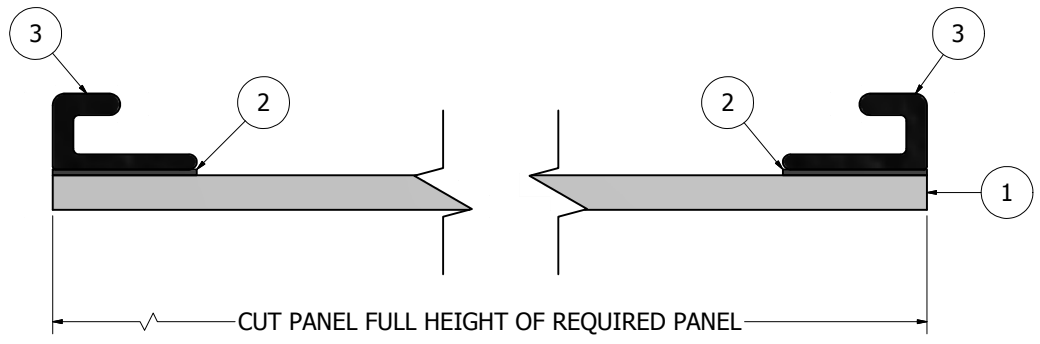
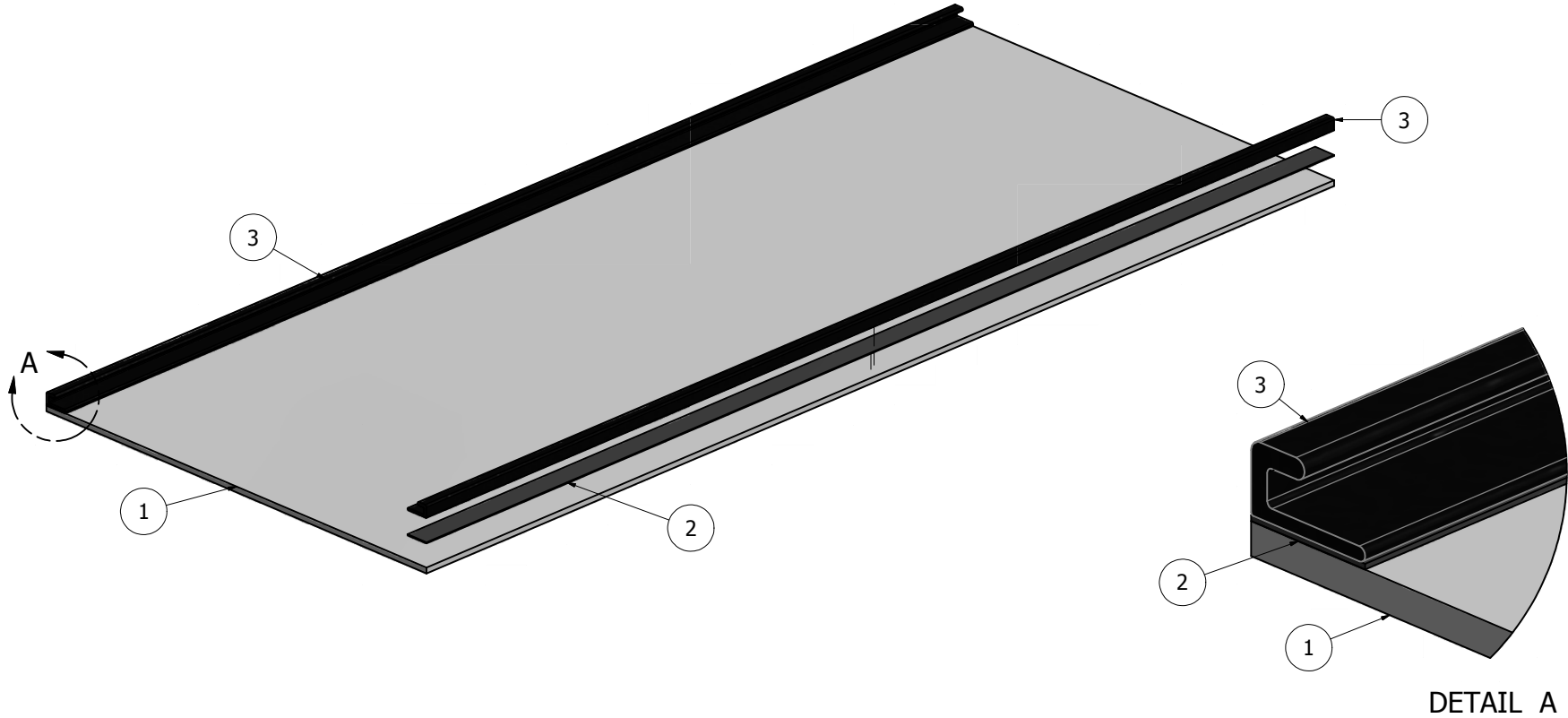
SignComp

A

B

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	Plastic Stock	.120 Acrylic Sheet	By Fabricator
2	Adhesive	Adhesive Tape (for Plastic) or Liquid Bonding Agent	By Fabricator
3	1689	Plastic Insert Adaptor	Attaches along the Top & Bottom on back side of panel

Ship To:
Sales Order#

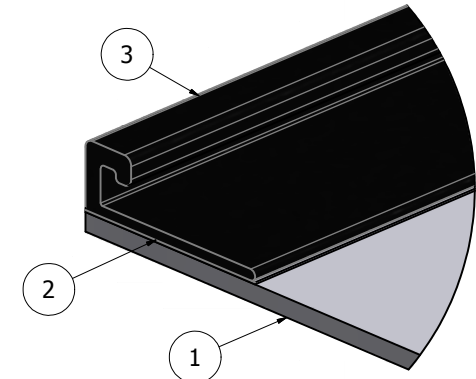
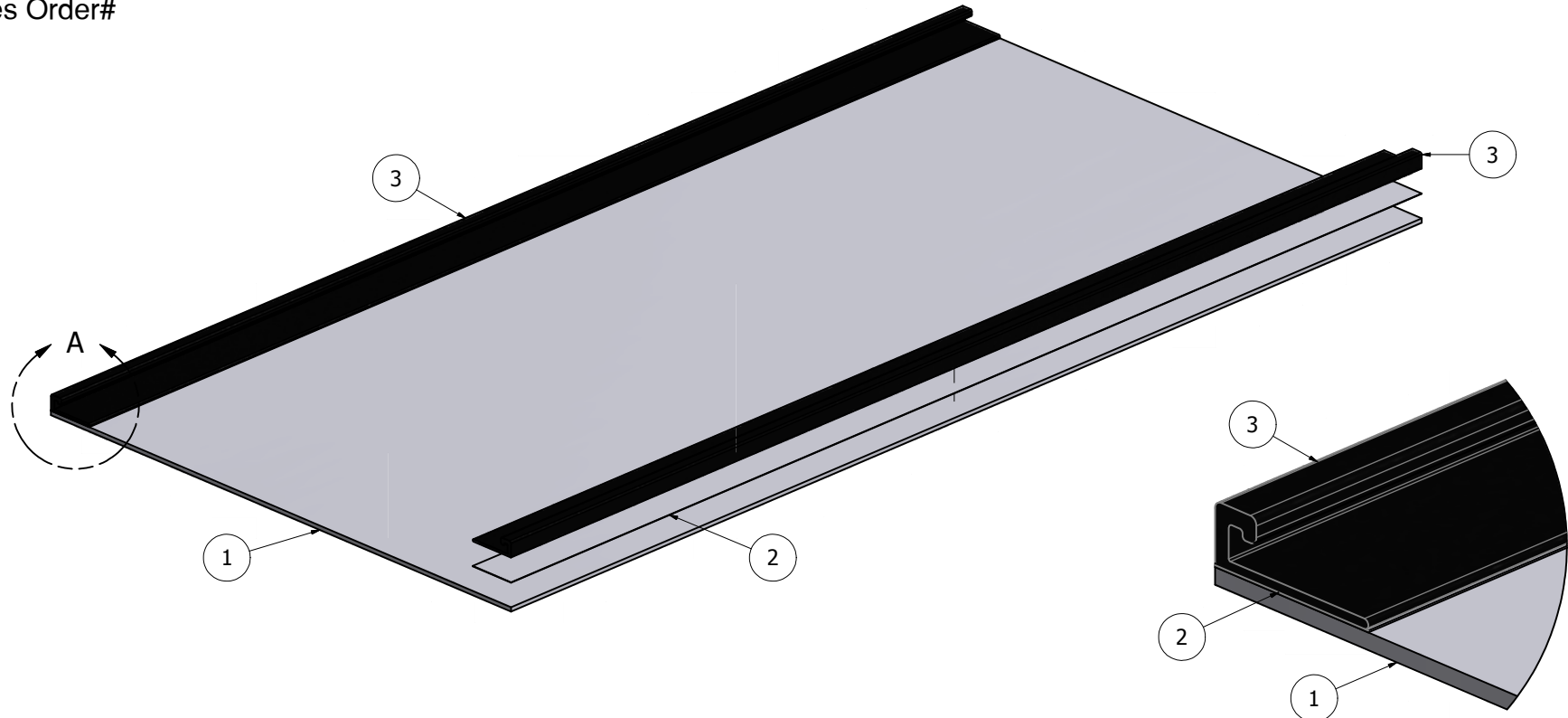


NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

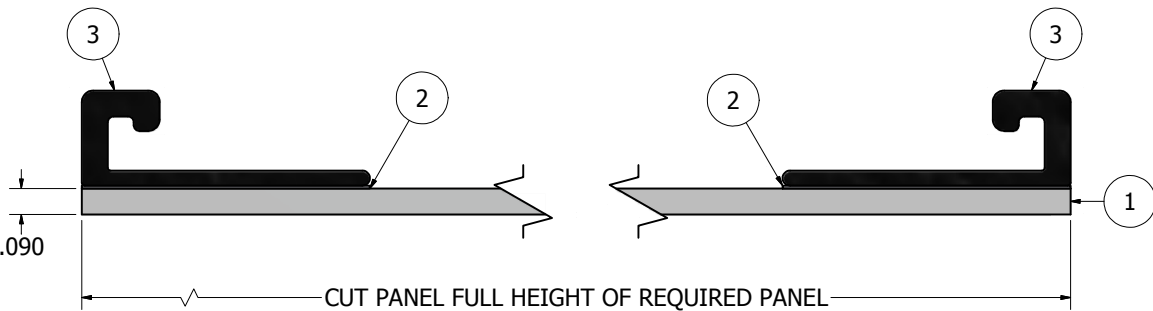
THIS DRAWING WAS CREATED AT NO CHARGE TO ASSIST YOU IN VISUALIZING OUR PROPOSAL. THE DRAWING HEREIN IS THE PROPERTY OF SIGNCOMP. PERMISSION TO COPY OR REVISE THIS DRAWING OR TO USE THIS DRAWING FOR PRODUCTION IS STRICTLY PROHIBITED AND CAN ONLY BE COPIED, REVISED OR USED FOR PRODUCTION WITH THE EXPRESSED WRITTEN PERMISSION OF SIGNCOMP.			
DRAWING BY:	SBreihof	6/7/2013	<div style="text-align: center;"> <h1>SignComp</h1> </div>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in ⁴		<div style="text-align: center;"> <h2>Plastic Insert Adaptor</h2> </div>
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³		PART NO
Section Modulus Iy:	0.000 in ³		1689
			REV
			SHEET 1 OF 1

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	Aluminum Stock	.090 Flat Aluminum Sheet	By Fabricator
2	Tape/Adhesive	Bonding Tape or Bonding Adhesive (for Aluminum)	By Fabricator
3	1679	Aluminum Insert Adaptor	Attaches along the Top & Bottom on back side of panel

Ship To:
Sales Order#



DETAIL A



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWING BY:	SBreihof	6/7/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

<h1>SignComp</h1>		
		TITLE
Aluminum Insert Adaptor		
PART NO	1679	REV
SHEET 1 OF 1		

2

1

PARTS LIST

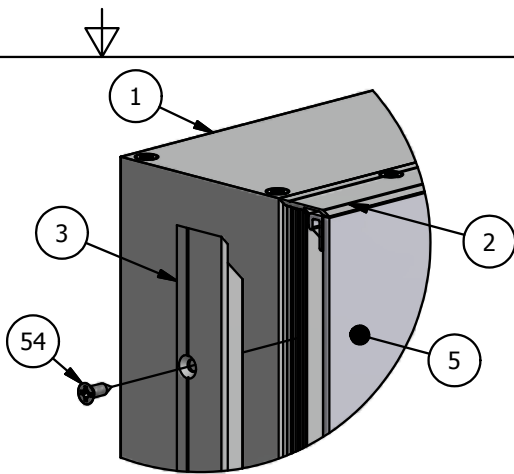
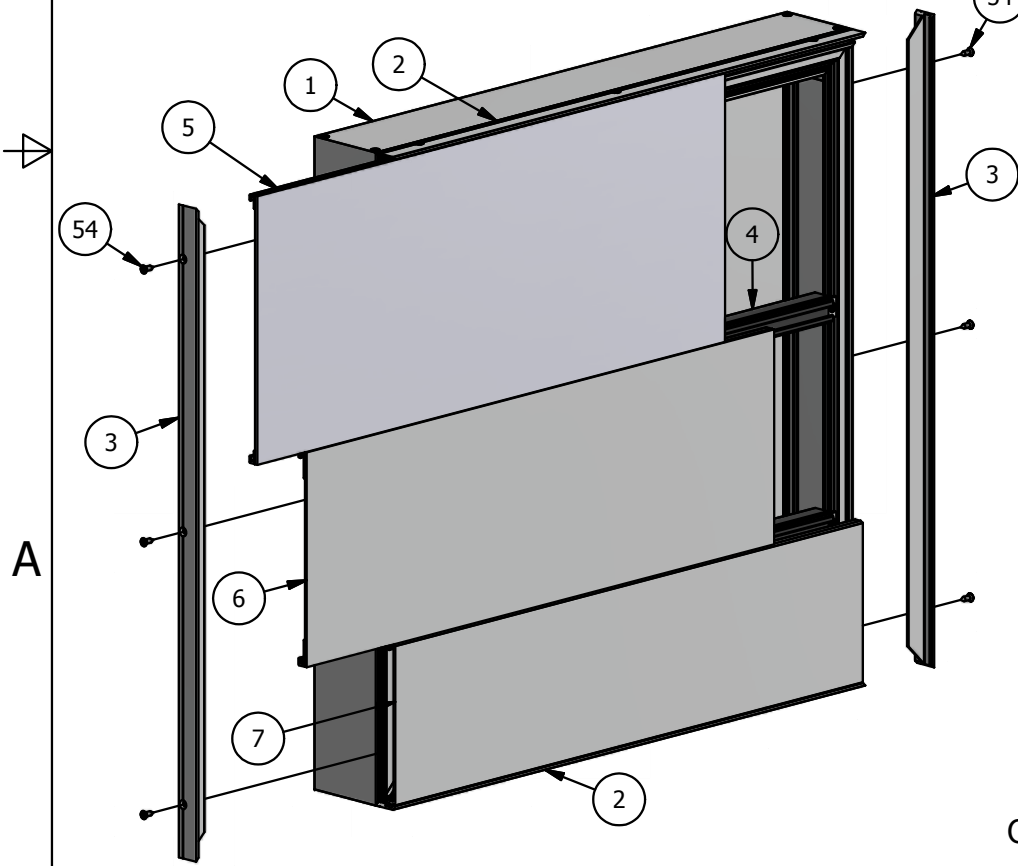
ITEM	PART #	DESCRIPTION	NOTES
1	K1391	Series 4 SF Access Body	Assembly
2	1292	Insert Top / Bottom Cover	Top & Bottom
3	1696/1698	Insert End Cover/Ext. Insert End Cover	
4	1668	Insert Divider	
5	1689	Panel w/ Plastic Insert Adaptors	Panel by Other
6	1679	Panel w/ Aluminum Insert Adaptors	Panel by Other
7	1674/76/78	4", 6" or 8" Aluminum Insert Panels	
54	5168	Insert End Cover Screw	Drill #8 countersink

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

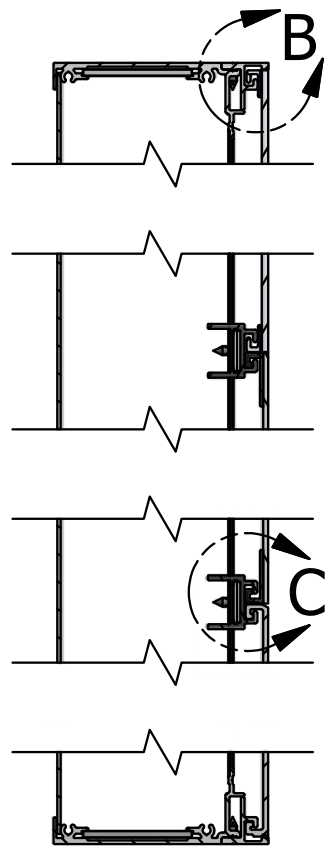
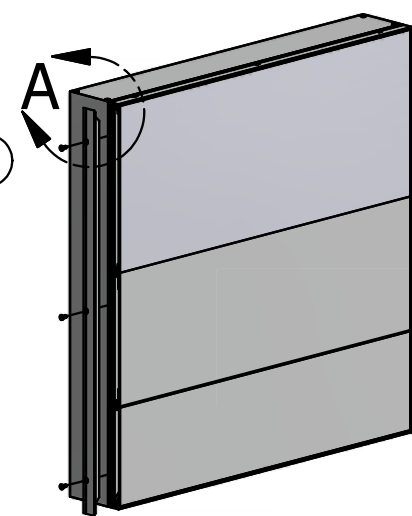
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

Ship To:

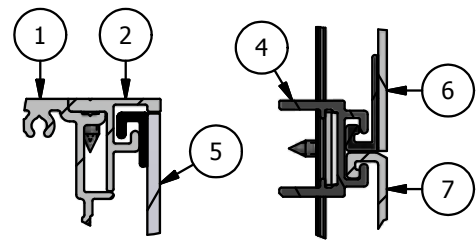
Sales Order #



DETAIL A



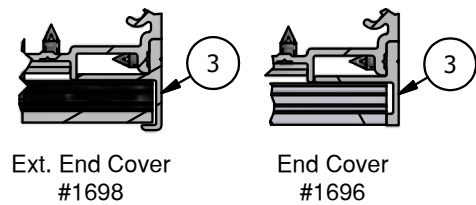
CABINET SECTION-VIEW THRU HORIZONTALS



DETAIL B

DETAIL C

END COVER OPTIONS



Ext. End Cover #1698

End Cover #1696

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Project Name: **Series 4 SF Access Body w/ Insert Panels & End Cvr's - Assembly** Sheet: 1 of 1
 Sign Company: **K1391/92/96** Part #:
 Revision:
 Date: 10/25/2017
 Drawing By: **SBreihof** Size: **A**



B

B

A

A

2

1

2



1

PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	K1391/92/98	Series 4 SF Access Body w/ Insert Covers & Ext. End Covers	Assembly
2	1200	Series 2/3/4 Reveal	
42	5218	Reveal to Body Screw	Drill 5/32" pilot hole

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

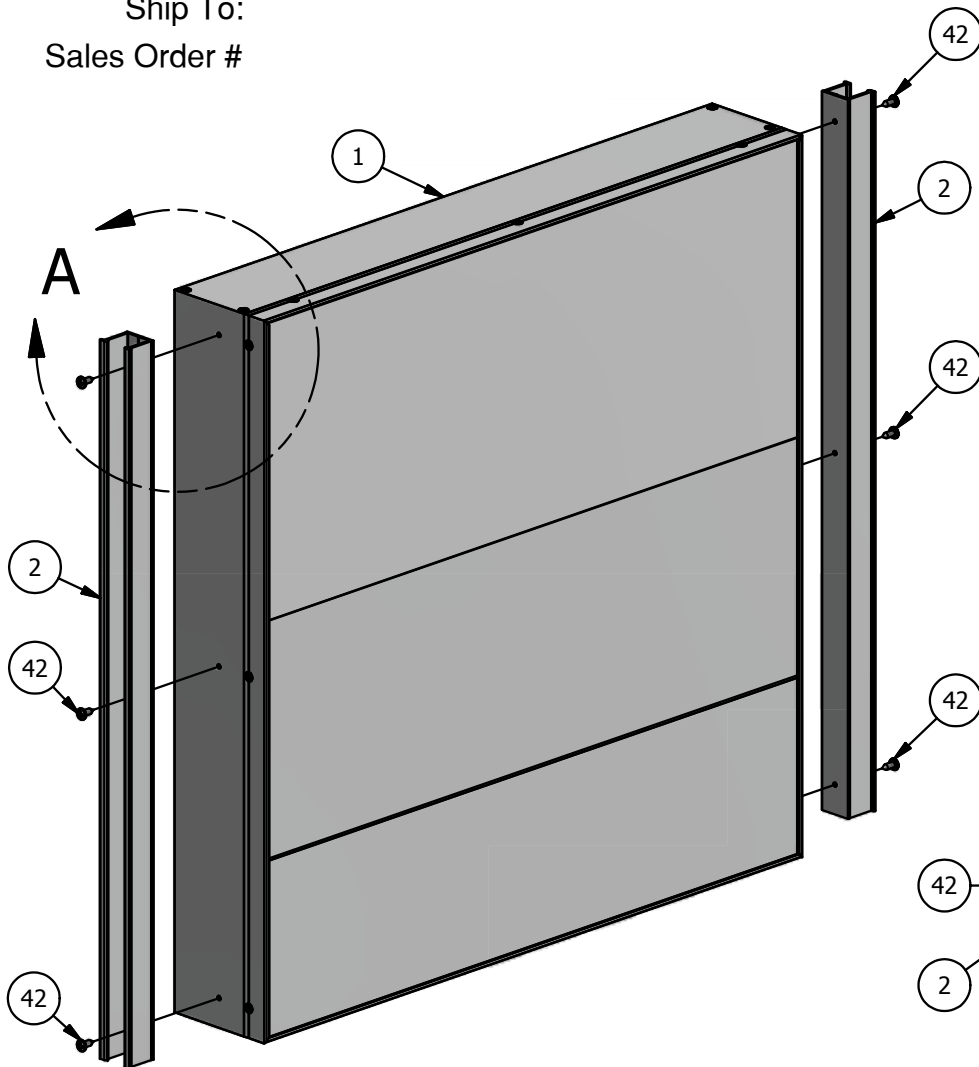
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

Ship To:
Sales Order #

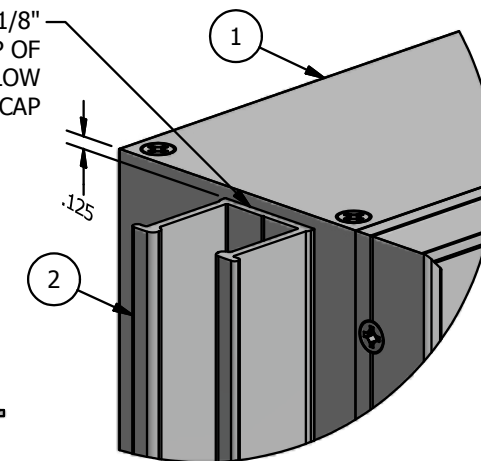
B



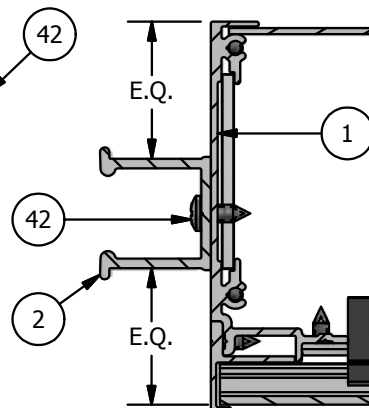
A



REVEAL IS FASTENED 1/8"
DOWN FROM THE TOP OF
THE CABINET TO ALLOW
FOR THE POST CAP



DETAIL A
ASSEMBLED



VERTICAL SECTION VIEW



2

1

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Project Name: Series 4 SF Access Body w/ Insert Cvr - Series 2/3/4 Reveal Sheet: 1 of 1 Size: A

Sign Company: K1391/92/98 - Reveal Part #: Revision: 10/24/2017 Date: SBreihof Drawing By: B

A

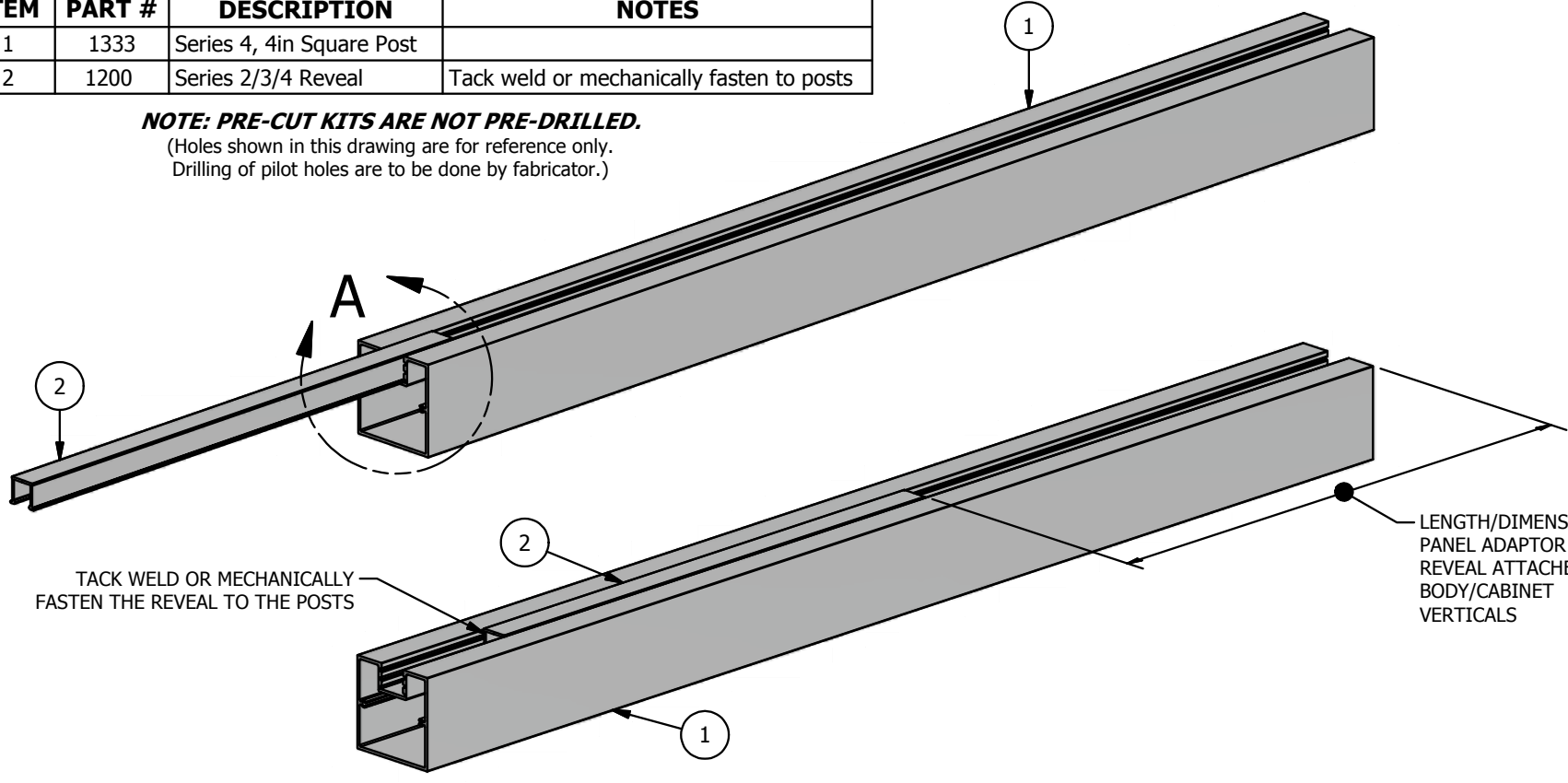
B



PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	1333	Series 4, 4in Square Post	
2	1200	Series 2/3/4 Reveal	Tack weld or mechanically fasten to posts

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only.
 Drilling of pilot holes are to be done by fabricator.)



TACK WELD OR MECHANICALLY FASTEN THE REVEAL TO THE POSTS

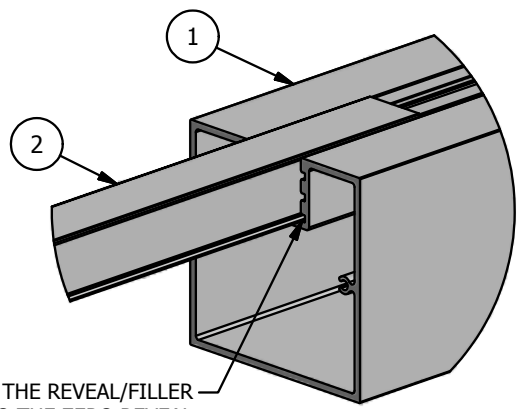
LENGTH/DIMENSION OF PANEL ADAPTOR OR REVEAL ATTACHED TO BODY/CABINET VERTICALS

B

B

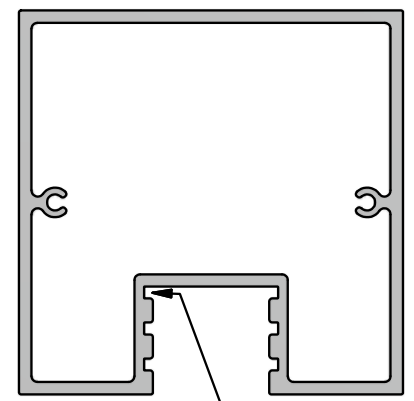
A

A



INSERT THE REVEAL/FILLER INTO THE ZERO REVEAL POSITION, THEN SLIDE IT INTO THE POST

DETAIL A



ZERO REVEAL

Ship To:
Sales Order #

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Project Name: Series 4, 4" Square Post - Series 2/3/4 Reveal - Assembly	Sheet: 1 of 1	Size: A
	Date: 4/18/2017	Drawing By: SBreihof
Part #: 1333-00	Revision:	



2

1

